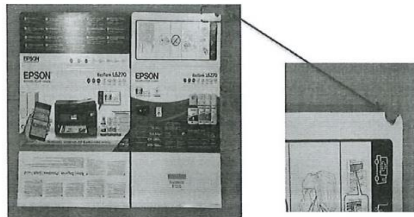


INVESTIGATION REPORT FOR DAMAGED AT 516398600 LIONEL 2 MDL

DIRECK CAUSE:

W1: DAMAGED AT DETACHING PROCESS.



W2: THE ITEM WAS NOT PROPERLY DETACHED THAT CAN CAUSE DAMAGED ON THE ITEM. IT IS POSIBLE THAT THE OPERATOR PULL THE PANEL AND DID NOT NOTICE THAT THE ITEM IS ALREADY REMOVED THE SCRAP AT THE EDGED CAUSE THE ITEM OR PANEL WAS NOT PROPERLY ARRANGED WHILE DETACHING.



W3: SOME ITEMS ARE DIFFICULT TO DETACHED AND SOMETIMES THEY HAVE UNCUT .

PRODUCTION ACTION PLAN

> ORIENT THE OPERATOR REGARDING TO THE ISSUE OF DAMAGED FOR AWARENESS

KANEPACKAGE PHILIPPINE, INC.

ATTENDANCE SHEET

Submitted by: PPR/PC Date: 11/01/20

ACTIVITY: Equipment regularly checked on detaching

Attendees			
1.	FIRST NAME	LAST NAME	SIGNATURE
2.	<u>John</u>	<u>Flavio</u>	<u>Flavio</u>
3.			
4.			
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